



ADJUSTMENT PROCEDURES

HORIZONTAL SWEEP ANGLE:

- 1) LOOSEN ADJUSTMENT LOCK SCREW (1/4" ALLEN WRENCH REQUIRED)
- 2) SLIDE ADJUSTMENT LOCK SCREW AND END OF LINK ASS'Y:
 - A) ALONG DIRECTION 1 TO REDUCE HORIZONTAL SWEEP.
 - B) ALONG DIRECTION 2 TO INCREASE HORIZONTAL SWEEP.
- 3) ONCE DESIRED SWEEP ANGLE HAS BEEN REACHED, TIGHTEN ADJUSTMENT LOCK SCREW

HORIZONTAL SWEEP SPEED ADJUSTMENT:

- 1) LOCATE GATE VALVE AT REAR OF UNIT
- 2) WHILE FACING THE GATE VALVE, TURN GATE VALVE HANDLE
 - A) CLOCKWISE TO DECREASE SWEEP SPEED
 - B) COUNTER-CLOCKWISE TO INCREASE SWEEP SPEED

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LTR	REVISIONS	DATE	BY

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS ANGULAR .XX ±.03 ±1° .XXX ±.010 DO NOT SCALE DRAWING		STANG INDUSTRIAL PRODUCTS DIV. OF GST INDUSTRIES 16692 BURKE LN. HUNTINGTON BEACH, CA 92647				
TREATMENT	N/A					
FINISH	N/A	ADJUSTMENT PROCEDURE OSCILLATOR SPEED & SWEEP ANGLE				
SUPPLIER	N/A					
SIZE	SUPP. #	NEW PART NUMBER	CAGE#	DRAWN	CHECK	REVISION
C		TB-56	55822	RBS		
		DATE	DESIGN	SCALE	SHEET	
		04/28/03		1:6	1 OF 1	