



- NOTES:
- 1) ALL WIRING BETWEEN CONTROL PANELS, HPU AND MOTOR STARTERS TO BE BY OTHERS
 - 2) WIRE SIZE TO BE CHOSEN BY OTHERS
 - 3) HPU INPUT VOLTAGE IS 220VAC, 1PHASE, 50 Hz
 - 4) CONTROL VALVE INPUT VOLTAGE IS 220VAC, 1 PHASE, 50Hz
 - 5) BYPASS VALVE IS ENERGIZED WHEN ANY DIRECTIONAL CONTROL VALVE IS ENERGIZED
 - 6) BYPASS VALVE IS FREE FLOWING IN THE NON-ENERGIZED POSITION AND IS CLOSED WHEN ENERGIZED
 - 7) BYPASS VALVE MUST BE CONNECTED TO A SECOND INDEPENDENT SET OF CONTACTS ON JOYSTICKS OR DIRECTIONAL SWITCHES. THESE CONTACTS SHOULD BE WIRED IN PARALLEL SO THAT ACTIVATING ANY DIRECTION OF EITHER MONITOR ENERGIZES THE BYPASS VALVE.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES
 TOLERANCES
 DECIMALS ANGULAR
 .XX ±.03 ±1°
 .XXX ±.010
DO NOT SCALE DRAWING



STANG INDUSTRIAL PRODUCTS
 DIV. OF GST INDUSTRIES
 16692 BURKE LN.
 HUNTINGTON BEACH, CA 92647

SCHEMATIC, SYSTEM

TREATMENT	N/A		NEW PART NUMBER	105208-91					
FINISH	N/A		CAGE#	55822	DRAWN	RBS	CHECK	REVISION	A
SUPPLIER	N/A		DATE	10/18/2002	DESIGN	SCALE	1:1	SHEET	1 OF 1
SIZE	C		SUPP. #						

A	ADDED NOTES 5, 6 AND 7	10/18/02	RBS
LTR	REVISIONS	DATE	BY

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